

Work Order ID 57566

Thursday, April 08, 2010 10:44:20 AM

Page 1

Item ID: D3913-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Long Basket Base Assembly, 350

Start Date: 4/14/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 4/21/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-4-8

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3913

A

100



Large Fab

Large Fab

Weld per dwg A/R S.S. rod Batch: M113328 0.00
Large Fab

Memo

0.00

1- assemble ribs , weld as per dwg D3913

inspect before welding mesh

2- tack weld mesh on basket as per dwg D3913

3- weld hinge (3) and Mounting brackets as per dwg D3913

take lid to locate hinge and bracket

110



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds 0.00

Memo

0.00

SY 10/04/28 (12)PL 10-04-29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57566

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Item ID:	D3913-041	Accept		Setup	Start	
Revision ID:					Stop	
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Start Date:	4/14/2010	Start Qty:	1.00	Cust Item ID:		
Required Date:	4/21/2010	Req'd Qty:	1.00	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC5- Inspect part completeness to step on W/O	0.00							
QC Quality Control	Memo	0.00							
130 	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
Powdercoat Powder Coating	Memo 1- Plug holes prior to	0.00							

1ST COAT:
 START TIME: 9:15 AM
 OVEN TEMPERATURE: 400°C
 FINISH TIME: 9:45 AM
 ***** 2nd coat if necessary *****
 2ND COAT:
 START TIME: 10:15
 OVEN TEMPERATURE: 400°
 FINISH TIME: 11:15

10-4-29. XI 06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Start Date: 4/14/2010 Start Qty: 1.00



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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

= 7m-1/2 10/04/24 (12)

150



HandFinish

Hand Finishing

Assemble as per dwg

Memo

Pick Kit

0.00

0.00

83 10/04/30

(1)

160



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8 10/04/30

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170



Packaging

Packaging

Identify as per dwg & Stock Location: _____

Memo
W/O 57565

0.00

0.00

SB: 10/04/30

①

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/04/30

mf

10-4-30

W/O:		WORK ORDER CHANGES					
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Work Order ID: 57566

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350


Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Date: 4/14/2010

Required Date: 4/21/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2581  Mounting Bracket		Manufactured	No			100	Each	15.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

15

46086

2

51745

2

55918

11

B57185 (2)

D3913-1  Rib		Manufactured	No			100	Each	1.0000	1.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

1

57286

1

B 57608 (1)

D3913-15  Wide Handle Plate		Manufactured	No			100	Each	6.0000	1.0000			
---	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

6

57079

6

(1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 4/14/2010

Required Date: 4/21/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3913-3		Manufactured	No			100	Each	1.0000	1.0000			
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Rib

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

1

57287

1

D3913-7		Manufactured	No			100	Each	8.0000	2.0000			
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Rib

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

8

57082

8

D3913-9		Manufactured	No			100	Each	1.0000	1.0000			
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Hinge Rib

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

1

57288

1

B57609 ① SY 10/04/27

SY 10/04/27

② B57610 ① SY 10/04/27

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 57566



Parent Item: D3913-041



Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/14/2010

Required Date: 4/21/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3916-041 Rib Assembly		Manufactured	No			100	Each	8.0000	2.0000			

LY 10/04/27

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

8

56941

8

D3916-5 Light Rib		Manufactured	No			100	Each	7.0000	3.0000			
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②

LY 10/04/27

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

7

57023

7

D4016-1 Hinge Half, Base		Manufactured	No			100	Each	4.0000	3.0000			
---------------------------------	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

B57847 ③

LY 10/04/27

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

4

56949

4

B57611 ③x

Thursday, April 08, 2010 10:44:20 AM

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Page 3

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Parent Item: D3913-041



Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/14/2010

Required Date: 4/21/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D4017-7 Rib		Manufactured	No			100	Each	4.0000	1.0000 		<i>JS</i> 10/04/27	
--------------------	--	--------------	----	--	--	-----	------	--------	------------	--	--------------------	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

4

57084

4

D4017-9 Rib		Manufactured	No			100	Each	8.0000	2.0000 		<i>JS</i> 10/04/27	
--------------------	--	--------------	----	--	--	-----	------	--------	------------	--	--------------------	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

8

57085

8

<i>JS</i> D4020-1 Mesh (350 Basket Long, Base)		Manufactured	No			100	Each	3.0000	1.0000 		<i>SAN</i> 10-04-27	
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

3

56988

3

B58189

→ 1

Thursday, April 08, 2010 10:44:20 AM

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/14/2010

Required Date: 4/21/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D4020-11		Manufactured	No			100	Each	8.0000	1.0000 2			
End Mesh, Basket												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

8

56990

8

D4021-1		Manufactured	No			100	Each	17.0000	1.0000 3			
Handle Plate												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST109

14

57086

14

Main Warehouse

WA

3

56044

3

D4034-041		Manufactured	No			100	Each	3.0000	1.0000			
Aft Upper Rib Assembly												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

3

56991

3

Thursday, April 08, 2010 10:44:20 AM

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Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/14/2010


Required Date: 4/21/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D4034-043		Manufactured	No			100	Each	3.0000	1.0000			
												
Fwd Upper Rib Assembly												

Warehouse Loc Qty Loc Code
Location


Main Warehouse

WA

3

56992

3

AN3-10A		Purchased	No			150	Each	44.0000	6.0000			
												
Bolt												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST351

44

111119

44

AN960JD8		Purchased	No			150	Each	0.0000	2.0000			
												
Washer												

D2931		Manufactured	No			150	Each	896.0000	2.0000			
												
Bumper												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST504

896

46064

896

B58040 ①
SS 10/04/27

6 SS 10/04/30 ①

2 SS 10/04/30 ①
114106

2 SS 10/04/30 ①

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Page 6

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D4021-5		Manufactured	No			150	Each	4.0000	2.0000			

Blanking Plate

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST109

4

57360

4

MS20600-AD4W3

Purchased

No

150

Each

2,047.000 2.0000



Cherry Rivets

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST321

2047

106375

47

107939

1000

111636

1000

MS21042L3

Purchased

No

150

Each

1,331.000 6.0000



Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST300

1331

113537

347

113644

984

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Dart Aerospace Ltd

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

NAS1149F0332P		Purchased	No			150	Each	1,031.000	12.0000			
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WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST275

1031

18057

1031

12 SS 10/04/30 (1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

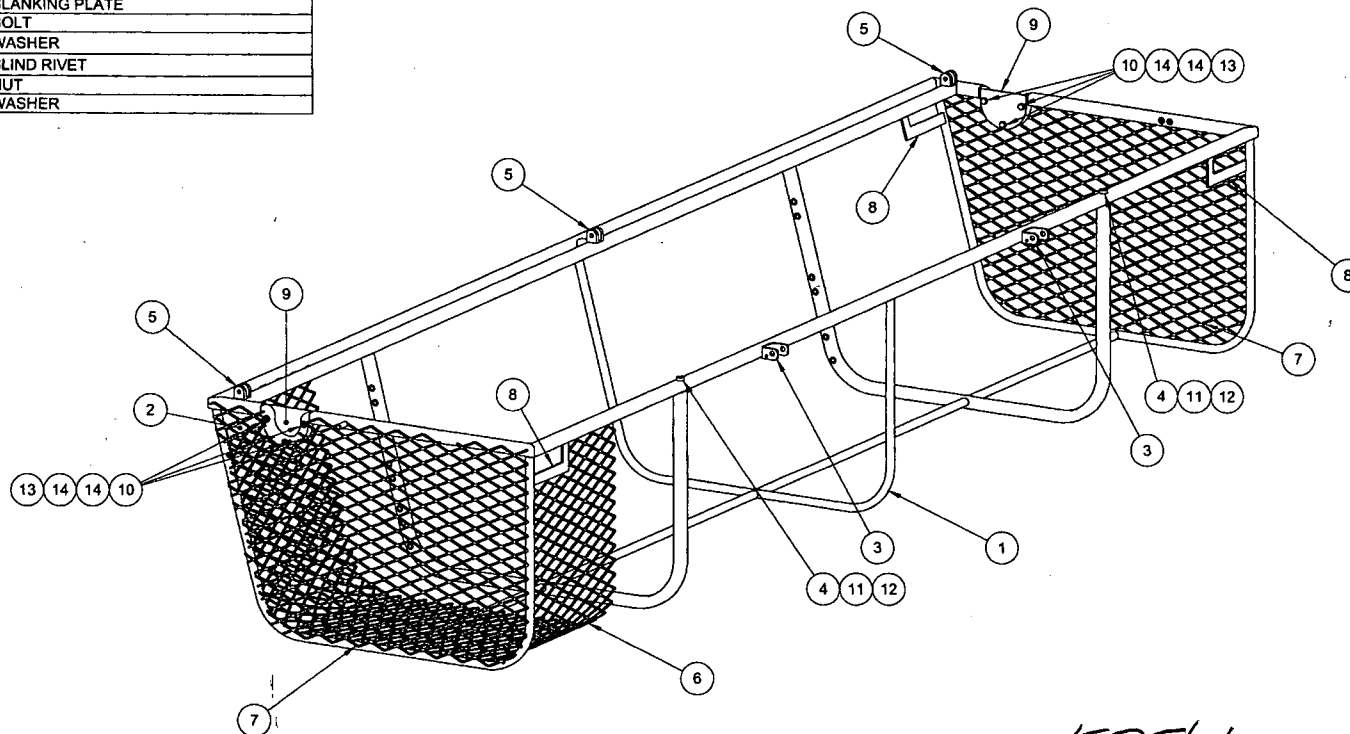
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NOTE: Date & initial all entries

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	1	D3913-101	TUBULAR ASSY (350 SHORT BASKET)
2	1	D3913-15	WIDE HANDLE PLATE
3	2	D2581	MOUNTING BRACKET
4	2	D2931	BUMPER
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN980JD8	WASHER
12	2	MS20600AD4W3	BLIND RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.3 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

RELEASED
2010-03-22
JPH

A NEW ISSUE		JPH	10.03.16
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) NTS SCALE COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	
DRAWN	JPH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		REV. A	SHEET 1 OF 6
DATE	10.03.16		

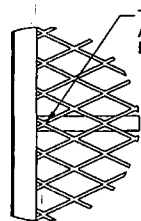
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

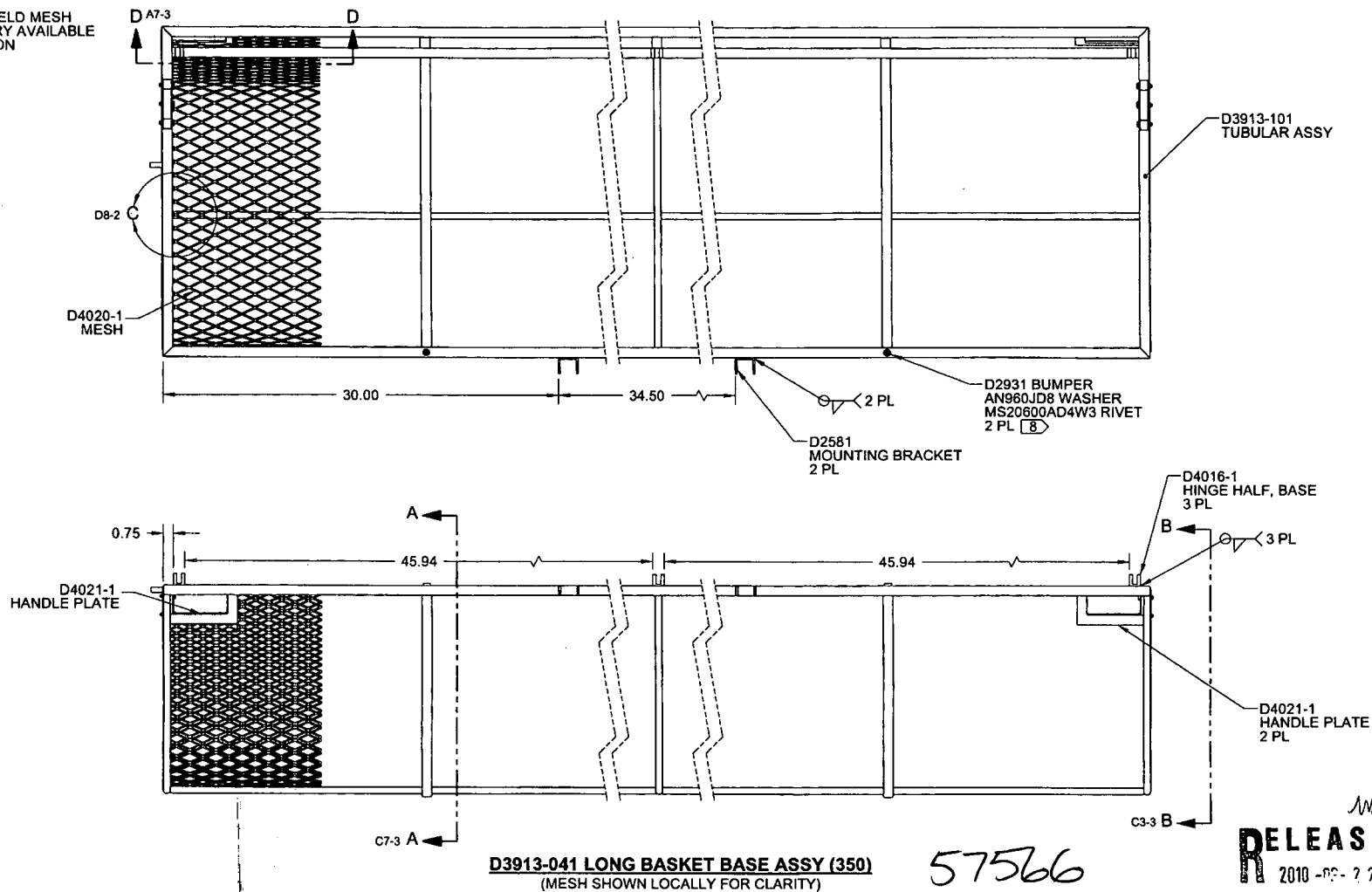
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL C D7-2



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

57566

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2010-02-27

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D3913	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350) NTS	
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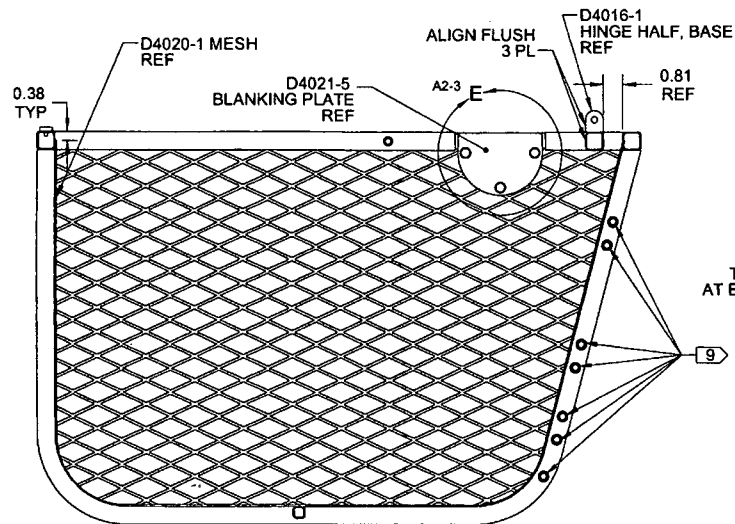
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

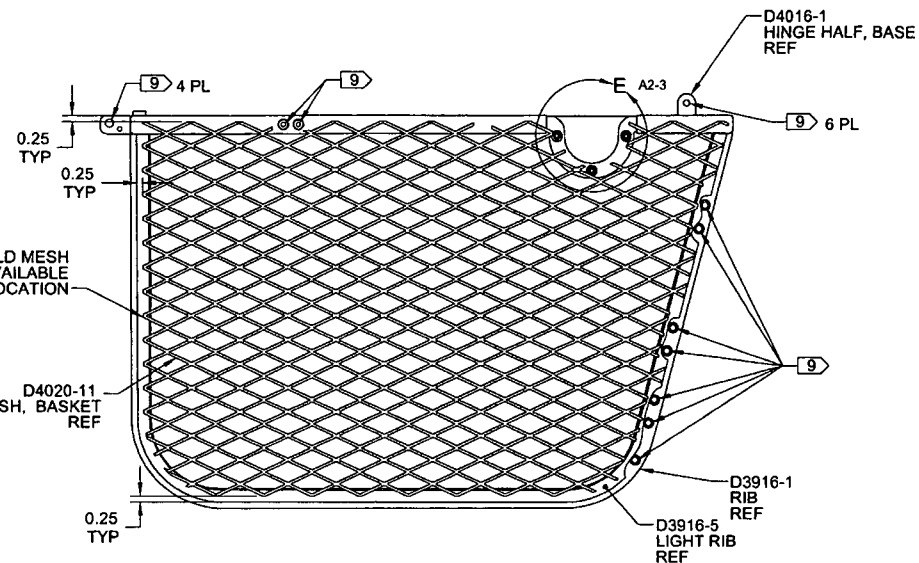
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

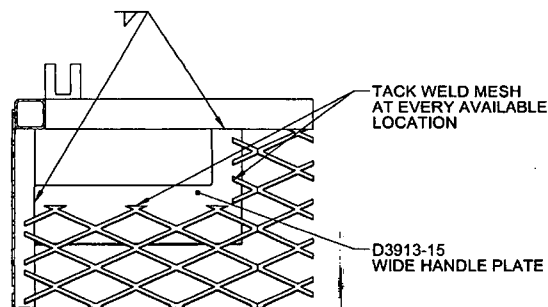
NOTE: Date & initial all entries



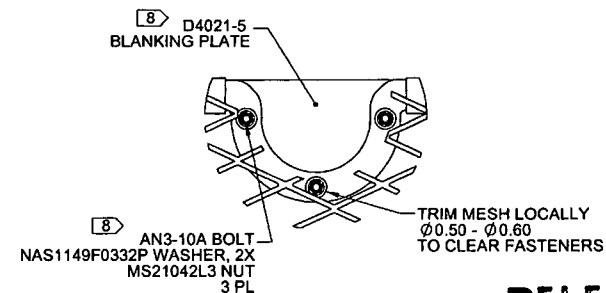
SECTION A-A A5-2



VIEW B-B A2-2



SECTION D-D D7-2
TYPICAL FOR ALL
HANDLE PLATES



DETAIL E D2-3
D6-3

DESIGN	AJS	DART AEROSPACE LTD	
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MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

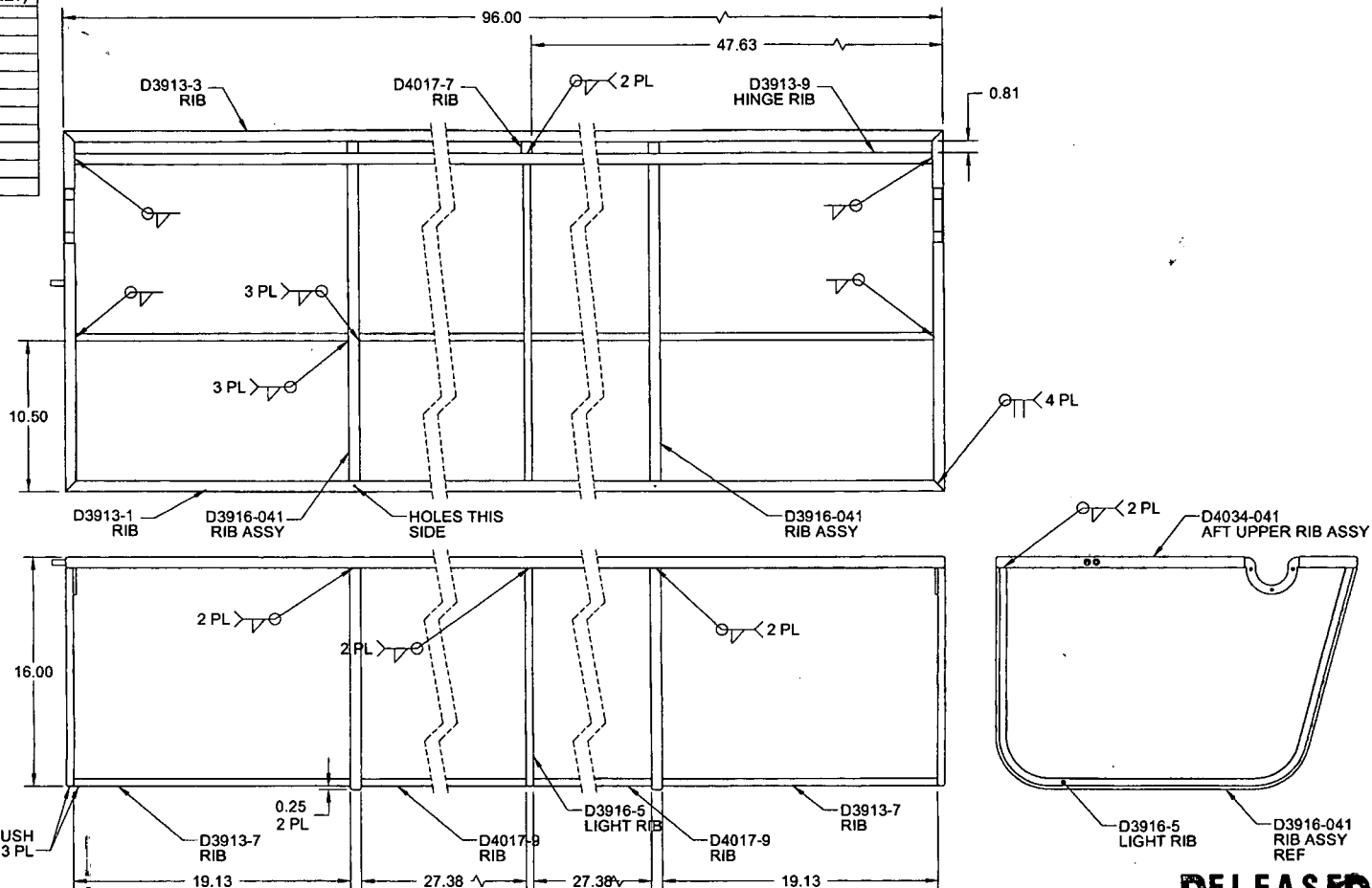
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	1	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



8 D3913-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.53 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
- 9) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	DA	DRAWING NO. D3913	REV. A
MFG. APPR.			SHEET 4 OF 6
APPROVED		TITLE LONG BASKET BASE ASSY (350)	SCALE NTS
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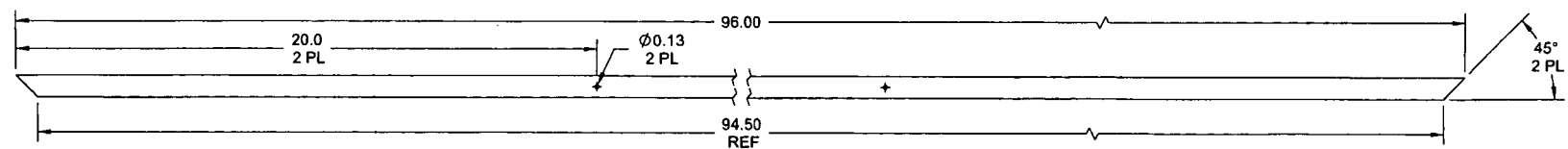
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

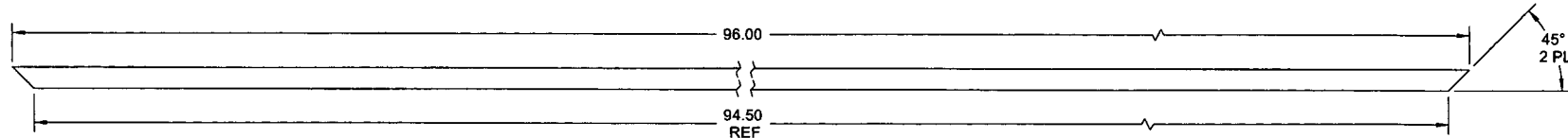
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

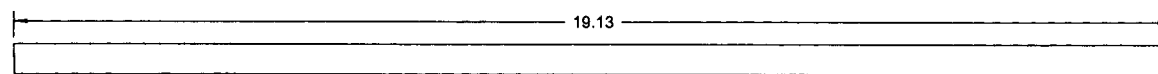
NOTE: Date & initial all entries



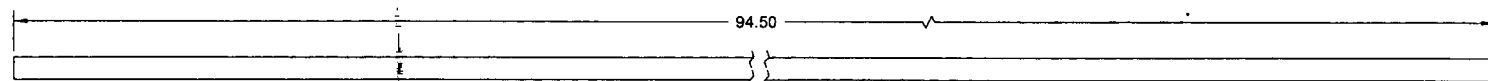
D3913-1 RIB



D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB

NOTES:

1) MATERIAL -1, -3, -9: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: SEE ASSEMBLED WEIGHTS

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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 5 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350) NTS	
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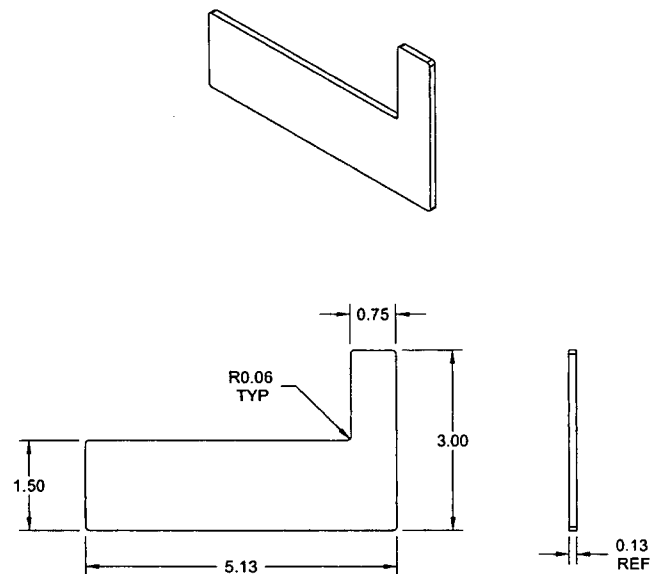
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3913-15 WIDE HANDLE PLATE

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

DESIGN	AJS	DART AEROSPACE LTD	
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MFG. APPR.		D3913	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries